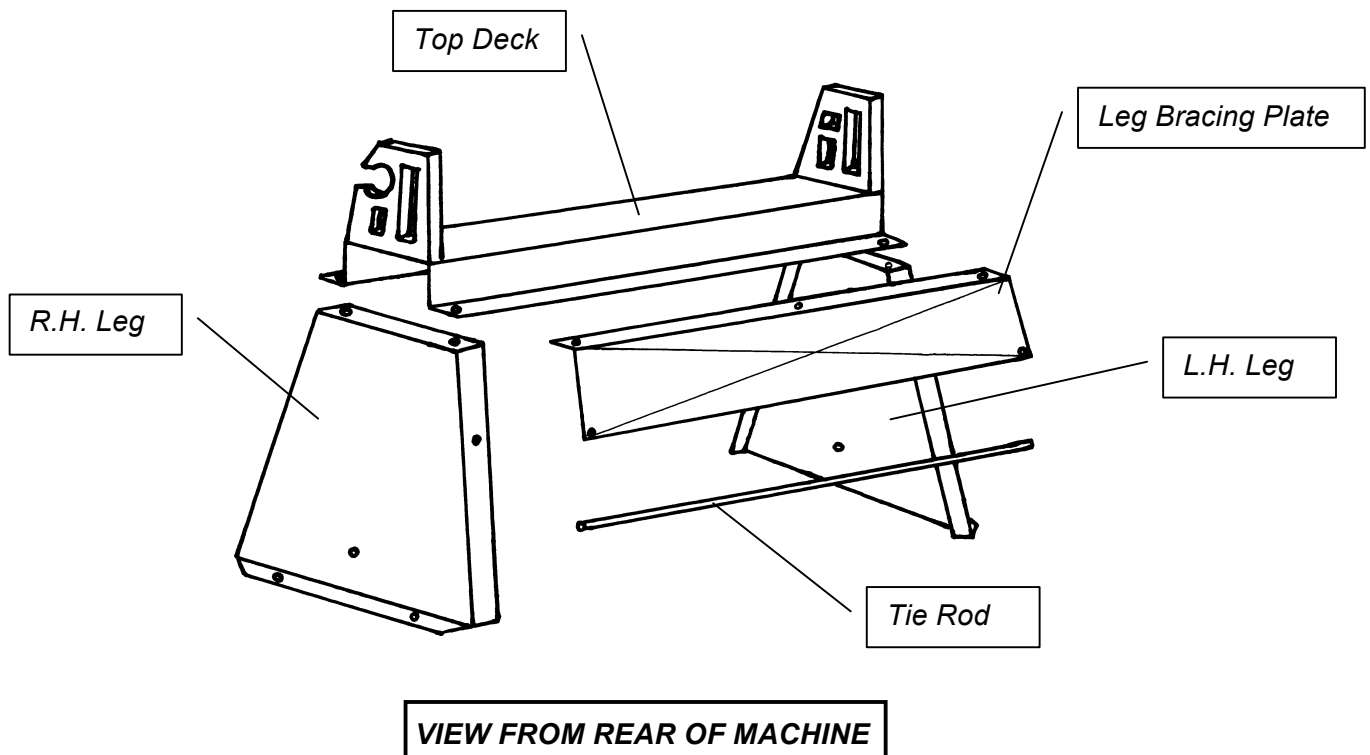


# BRAMLEY



## Sheetmetal Curving Rolls

### Assembly Instructions



#### **CONTENTS:**

- 1) Rolls assembled on Top Deck  
1 x Leg Bracing Plate  
1 x Main Handle for machine  
1 x Tie Rod (fitted with bolt & washer each end)
- 2) Package containing the following:-
  - 1 x Right Hand Leg
  - 1 x Left Hand Leg
  - 1 x Fasteners Pack

- 1) Unpack all packages and ensure you have all components as per the above list.
- 2) Assemble Tie Rod onto Legs with 2 x M10 Bolts & Flat washers
- 3) Remove Curving Rolls Assembly from the pallet and place on top of the legs. Screw onto legs with 2 x M10 bolts & Flat Washers on the front of the Curving Rolls only.

**Note: The stand incorporates a Leg Bracing Plate for strength. This is fitted on the rear of the machine. (Front & rear positions are determined by having the gears on your right when facing the machine) See diagram.**

- 4) The Leg Bracing Plate is then fitted on the rear of the machine with M10 Bolts & Nuts with a washer under each
- 5) Ensure all Bolts & Nuts are securely tightened
- 6) The bottom of the leg has a folded return with 10mm dia clearance holes which are suitable for securing the machine to the floor with a 'Dynabolt' or similar.
- 7) To fit the Main Handle to the machine, remove the "Roll-Pin" from the bottom roll. Fit the handle until the hole is aligned with the hole in the shaft & re-insert the "Roll-Pin".

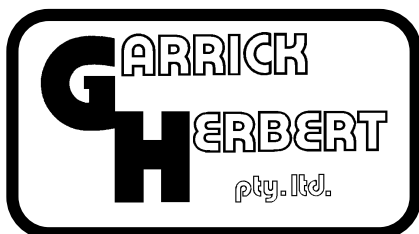
***Your 'Bramley' Australian Made Sheetmetal Curving Rolls are now ready for use.***



# BRAMLEY



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***In the interests of continual product improvement, the manufacturer reserves the right to alter specifications***